

FLEXIFILM – Machine Application Instructions:

FLEXIFILM can be applied together with it's upper paper support. The removal of the paper support (after application and when cold) should not require any special care. Considering the different types of machines and fabrics on the market, a general instruction would be:

Temperature – 325°F to 350°F (155°C to 175°C)

Dwell time – 13 to 16 seconds

Pressure – Very firm

(Above application instructions may vary for some fabrics)

If you would like a number with a gloss finish, remove the upper paper carrier and cover with teflon fibre-glass material before application. Teflon material is available ex-stock – for pricing, see Flexi-Print price list.

INSTRUCTIONS FOR IRONING-ON FLOCK PATCHES, LETTERS AND NUMBERS WITH HIX TRANSFER MACHINE

TEMPERATURE: 350°F - 375°F (180°C - 190°C)

PRESSURE: Very Firm

DWELL TIME: 8-10 seconds

STEP # 1 Set transfer machine temperature to 350° - 375°F (180° - 190°C)

STEP # 2 Pressure setting on machine to be Very Firm.
Same as regular transfers.

STEP # 3 Place garment on a table and position flock as desired. Overlay a piece of transfer or grease proof paper and iron lightly with household iron (cotton setting) for a few seconds. As flock is only lightly tacked, any boo-boos can be corrected.

STEP # 4 Place garment on heat transfer machine.
Again overlay a piece of transfer or grease-proof paper to prevent any emulsion build-up on heat plate. Bring head of machine down and press for 8-10 seconds. Flock is now permanently applied.

INSTRUCTIONS FOR IRONING-ON THERMO FILM LETTERS AND NUMBERS with HIX TRANSFER MACHINE

TEMPERATURE: 350°F (180°C)

PRESSURE: Firm.

DWELL TIME: 5 seconds.

STEP # 1 Set transfer machine temperature to 350°F (180°C)

STEP # 2 Pressure setting on machine to FIRM.

STEP # 3 Place garment on a table and position THERMO FILM as desired. Overlay a piece of transfer paper and iron lightly with house-hold iron (cotton setting) for a few seconds. REMOVE TRANSFER PAPER.
As THERMO FILM is only lightly "tacked", any boo-boos can be corrected.

STEP # 4 Place garment on heat transfer machine. Overlay a piece of TEFLON and bring head of machine down for 5 seconds.
THERMO FILM is now permanently applied.