

APPLICATION OF TRANSFERS USING A HIX MANUAL TRANSFER MACHINE

LOW MELT COLD PEEL

*These transfers are backed with **Low Melt Nylon Beads**, which means the transfers are far more durable. Less heat and dwell time is required.*

TEMPERATURE: 120°C-130°C

PRESSURE: FIRM PRESSURE

DWELL TIME: 8-10 SECONDS - Dwell time may be able to be reduced on some fabrics ie: nylon and synthetics, but a very, very firm pressure must be maintained.

BACKING PAPER REMOVAL: Immediately head of transfer machine is lifted, rub the transfer paper firmly with a cloth or blackboard duster, (this is done to push back down any ink that may have lifted when the head of the machine opened).

Remove garment from machine and peel away backing paper slowly once the transfer is cool to touch.

PLEASE NOTE: ABOVE INSTRUCTIONS ARE A GUIDE ONLY AS THERE ARE CONSIDERABLE VARIATIONS IN FABRICS. It is important that upon receipt of your custom transfer order, you apply a transfer to the garment being printed as a test to ensure the suitability of the transfer to your type of fabric. Please check the application is satisfactory before proceeding to print bulk quantities.

**SPOT COLOUR PLASTISOL TRANSFER
BACKED WITH NYLON BEADS FOR PRINTING
DENIER NYLON AND POLYPROPYLENE
LOW DENSITY BAGS, ETC.**

